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Polaris™ PR53M PTFE-Body Process Refractometer

The Vaisala Polaris PR53M PTFE-body process refractometer is designed to measure concentrations of aggressive chemicals, such as hydrochloric acid (HCl), sodium hydroxide (NaOH), sodium chloride (NaCl), and sulfuric acid (H_2SO_4) in the chemical and semiconductor industries. The integrated ultra-pure PTFE flow cell has no metallic wetted parts, minimizing contamination risk and making it suitable for contact with aggressive chemicals. The PR53M can be mounted to ½ inch process lines with a standard NTP-threaded connection.

Features

- Non-metallic wetted parts, integrated ultra-pure PTFE and sapphire flow cell for demanding environments
- Reliable optical concentration measurements with refractive index
- Potassium hydroxide, sodium hydroxide, hydrochloric acid, and more than 500 concentration curves
- Measurement not affected by bubbles, particles, suspended solids, or color
- Various fittings and connections available for ½ inch tubing
- Indigo520-compatible
- Built-in 4–20 mA and Modbus RTU outputs

Benefits

The optical measurement is based on the refractive index (RI). The RI can be measured from practically any liquid, and it responds to dissolved material. Because bubbles, particles, or crystals in the process do not affect measurement, the RI allows accurate measurement for different chemicals, also slurries. Typical applications include different chemical-mixing and monitoring installations in the fine chemical and semiconductor industries. In addition to a wide selection of product options, Vaisala offers the possibility to customize the product for specific needs. The outstanding long-term stability provides years of accurate, continuous, fast, and stable concentration measurement directly in the process stream. Inline process refractometers are easy to install and have no moving parts that require regular maintenance.

The PR53M continues the success of the Vaisala K-PATENTS® process refractometer series. Based on 40 years of experience and continuous development, the PR53 family is the latest generation of digital process refractometers.

Accurate and reliable

The optical measurement principle offers accurate and drift-free measurement. Because temperature measurement is incorporated inside the process refractometer, the changing process temperature does not affect the concentration measurement.

Plug and play to Indigo

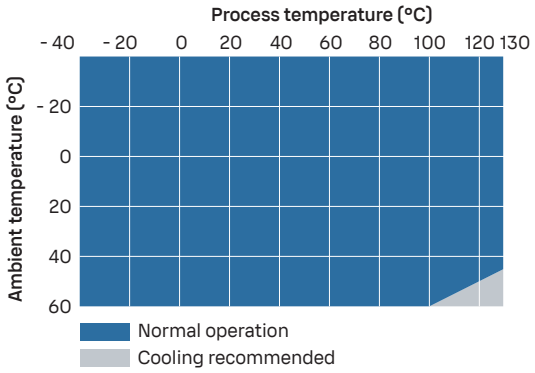
The refractometer can be interfaced directly, or it can be connected to a Vaisala Indigo520 transmitter. It provides access to features such as data storage, graphical interface, and analog and digital interface. Changing settings, measurement parameters, or other servicing updates can be done directly from the Indigo520, or through a USB cable using Vaisala software.

Technical data

Measurement performance

Refractive index	
Measurement range	1.32–1.53 nD (Corresponds to 0–100 °Bx)
Accuracy	±0.00014 nD (0.1 °Bx) [1]
Repeatability	±0.00002 nD [2]
Resolution	±0.000015 nD
Response time T_{63} with default damping	10 s [3]
Measurement cycle	1 / s
Long-term stability	Max. 0.1 % full scale / a
Temperature	
Accuracy at 20 °C (68 °F)	±0.3 °C (0.54 °F) [1]
Sensor class	F0.15 IEC 60751
Temperature coefficient	±0.002 °C / C

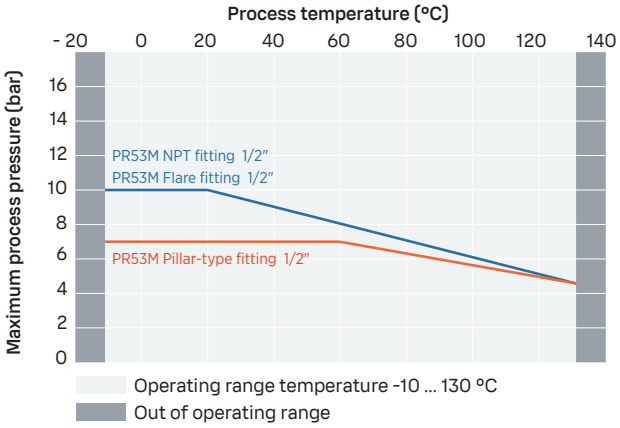
1) Accuracy specified with respect to calibration reference, including non-linearity, hysteresis at +20 °C.
2) Repeatability, confidence level k=2, including random noise, at Ta = +20 °C, with standard low-pass filtering.
3) With standard low-pass filtering.



PR53M process temperature (indicative)

Operating environment

Process parameters	
Process temperature	–10 ... +130 °C (+14 ... +266 °F)
Pressure	10 bar at 20 °C, 4.5 bar at 130 °C (145 psi at 68 °F, 652 psi at 266 °F)
Operating environment	
Storage temperature	–40 ... +65 °C (–40 ... +149 °F)
Operating temperature	–40 ... +60 °C (–40 ... +140 °F)
Maximum operating altitude	2000 m (approx. 6500 ft)
Operating humidity	0–100 %RH
Storage humidity	0–100 %RH, non-condensing
UL 50E (NEMA) rating	Type 4X
IP rating	IP66 IP67



PR53M process pressure

Inputs and outputs

Supply	
Operating voltage	24 V DC nominal (9–30 V DC)
Power consumption	Less than 1 W
Protection class	3, PELV
Outputs	
Output parameters	RI, temperature, concentration, quality factor
Analog outputs	
mA	Sourcing, isolated, NAMUR NE 43, configurable
mA range	3.8–20.5 mA
Loop impedance	Max. 600 Ω
Accuracy of analog outputs at +20 °C	±0.1 % of full scale (±0.00002 RI)
Digital outputs	
Digital output	RS-485, non-isolated
Maximum cable run	300 m (approx. 1000 ft) (digital)
Supported protocol	Modbus RTU
Connectors	
External connectors	1 × M12 M 4 pins, A-coded [1] 2 × M16×1.5 cable gland, Cable D 5–10 mm / Adapter for conduit entry M16×1.5 [2]/ NPT ½"

1) For USB2 adapter and Insight software, see www.vaisala.com/insight.
2) Conduit hub is not compatible with PR53 Safe-Drive system.

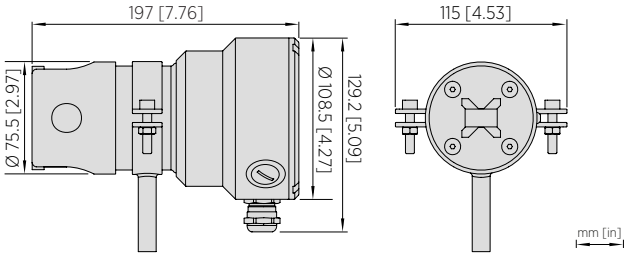
Compliance

Electromagnetic compatibility (EMC)	EN 61326-1, industrial environment
Safety	IEC/EN/UL 61010-1
Compliance marks	CE, China RoHS, RCM, UKCA
Vibration and shock	Tested according to IEC 60068-2

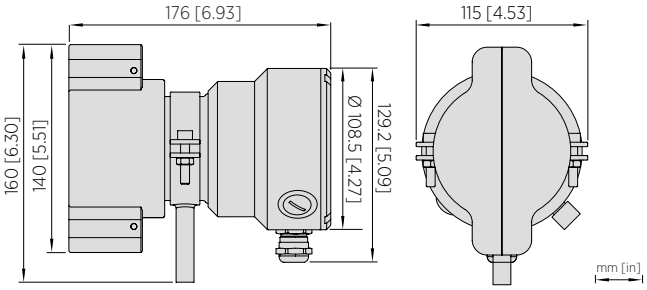
Mechanical specifications

Wetted parts	
Prism and sapphire plate	Sapphire monocrystalline, 99.996 % Al_2O_3 [1]
Flow cell	Ultra pure PTFE [1]
Prism gasket	Modified PTFE [1]
Process gasket	Kalrez W240UP [1]
Non-wetted parts	
Housing	Stainless steel (AISI 316)
Coating	Cerakote, white (PR53M with integrated fittings)
Screws TX20, torque 2.0 Nm	EN 1.4404 (AISI 316L)
Cable	2×2×0.5 mm^2 (AWG 21), PUR jacket, gray 10 m multistrand, with ferrules Flame-retardant acc. to IEC 60332-1-2, FT1, VW1

1) Manufacturer's declaration included.



Dimensions of PR53M flow cell end plate bolts (NPT fitting)



Dimensions of PR53M flow cell end plate bolts (integrated fittings, Flare and Pillar-type)

Mounting accessories

Item
Flare fitting nut
Pillar nut and sleeve

Calibration accessories

Item	Item code
Verification kit 1.33, 1.37, 1.42, 1.47, 1.52	280380SP
Calibration kit 1.32, 1.33, 1.35, 1.36, 1.37, 1.38, 1.40, 1.42, 1.45, 1.47, 1.50, 1.52, 1.53, 1.57	278292SP
High-range special kit 1.42, 1.47, 1.53, 1.57, 1.60, 1.62, 1.67, 1.72	278293SP
Sample holder and cover	278295SP

Accessories

Item	Item code
USB adapter for service port, for Insight service software (see www.vaisala.com/insight)	USB2
Instrument cable, 2×2×0.5 mm^2 (AWG 21), PUR jacket, grey, open ends, 10 m (33 ft) Flame-retardant acc. to IEC 60332-1-2, FT1, VW1	CBL211266-10M
Instrument cable, 2×2×0.5 mm^2 (AWG 21), PUR jacket, grey, open ends, 30 m (98 ft) Flame-retardant acc. to IEC 60332-1-2, FT1, VW1	CBL211266-30M
Instrument cable, 2×2×0.5 mm^2 (AWG 21), PUR jacket, grey, open ends, 50 m (164 ft) Flame-retardant acc. to IEC 60332-1-2, FT1, VW1	CBL211266-50M
Cooling cover	ASM214675SP

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